



ESKA JEANS

Eco-responsible and 100% biodegradable

**ESKA JEANS, our new innovative and eco-friendly solid board,
made from recycled jeans fibers.**

**It is unique and customizable due to potential variations in the supply
that result in infinite combinations of colors and textures.**

It lays flat and stays flat.

ESKA JEANS pushes boundaries and is extremely suitable for the luxury industry.



TECHNICAL PROPERTIES (INDICATION)

| CALIPER According to ISO 534 | | GRAMMAGE According to ISO 536 | DYNAMIC STIFFNESS According to ISO 5629 | | BURSTING STRENGTH According to ISO 2759 | | COBB60 According to ISO 535 | |
|------------------------------------|------------------|-------------------------------------|---|------------|---|------------------------------------|---------------------------------------|--|
| mm / inches* | g/m ² | MD mNm | CD mNm | top kPa | bottom kPa | max top g/m ² /60sec | max bottom g/m ² /60sec | |
| 1.50 / 0.060" | 975 | 560 | 315 | 1075 | 1015 | 25 | 25 | |
| 2.30 / 0.090" | 1555 | 2340 | 1210 | 1990 | 1920 | 25 | 25 | |

*ESKA JEANS is produced in mm; the inches in the list are not exact conversions of the calipers in mm, but the closest US equivalent.

| | SPECIFICATIONS | UNITS | TOLERANCES | | TEST METHODS |
|---------------------|----------------|-------------|---|---|--------------|
| JEANS FIBER CONTENT | min 15 | % | | | |
| COLOUR DIFFERENCE | 1 | | Within production batch colour may differ max 1 point | | dE CMC |
| CALIPER | See above | mm / inches | < 1.5 mm / 0.060" ≥ 1.5 mm / 0.060" | ± 0.05 mm / ± 0.0020" (pallet average) ± 3% (pallet average) | ISO 534 |
| SIZE | | mm / inches | Sheets Rotary cut Die cut | ± 1 mm / ± 0.039" ± 0.25 mm / ± 0.010" ± 0.2 mm / ± 0.008" | |
| FLATNESS | 0 | % | Convex Concave S-shape | CD max. 1.5% MD max. 1.0% CD max. 1.0% MD max. 1.0% CD - sheets < 1 m / 39,4": max. 3 mm / 0,12" - sheets ≥ 1 m / 39,4": max. 5 mm / 0.20" MD max. 3 mm / 0.12" | Eska |

PRODUCT CERTIFICATES

- FSC® mix 100% (CU-COC-809179)
- 75% PEFC (CU-PEFC-809179)

SIZES

- Sheet sizes on request
- Available sizes: 670 x 960 mm (26 3/8 x 37 51/64") and 700 x 1000 mm (27 9/16 x 39 3/8")