



Eska[®] mono black

Black lined board for luxury boxes

Eska[®] mono black is a black lined greyboard.

It is extremely suitable for luxury boxes with a black inside.

The material lays flat and stays flat.

Eska[®] mono black is lined with a deep-black liner on one side.

TECHNICAL PROPERTIES (INDICATION)

CALIPER* According to ISO 534	GRAMMAGE According to ISO 536	DYNAMIC STIFFNESS According to ISO 5629		BURSTING STRENGTH According to ISO 2759		COBB60 According to ISO 535
mm	g/m ²	MD mNm	CD mNm	top kPa	bottom kPa	max bottom g/m ² /60sec
1.00	675	355	170	725	870	50
1.10	725	420	200	755	895	50
1.20	785	495	235	780	920	50
1.25	815	550	265	795	935	50
1.30	835	590	285	810	945	50
1.40	900	690	335	840	975	50
1.50	975	820	395	870	1005	50
1.70	1075	1145	560	930	1055	50
1.80	1145	1365	675	960	1080	50
1.90	1200	1595	790	985	1110	50
2.00	1275	1890	935	1015	1140	50
2.40	1495	2565	1265	1115	1225	50

* Other calipers available on request.

	SPECIFICATIONS	UNITS	TOLERANCES		TEST METHODS
CALIPER	See above	mm	< 1.5 mm ≥ 1.5 mm	± 0.05 mm (pallet average) ± 3% (pallet average)	ISO 534
SIZE		mm	Sheets Rotary cut Die cut	± 1 mm ± 0.25 mm ± 0.20 mm	
FLATNESS	0	%	Convex Concave S-shape	CD max. 1.5% MD max. 1.0% CD max. 1.0% MD max. 1.0% CD - sheets < 1 m. max. 3 mm - sheets ≥ 1 m. max. 5 mm MD max. 3 mm	Eska
MOISTURE CONTENT	8.0% abs.	%	-1.5 % / +1.0%	(pallet average)	ISO 287

PRODUCT CERTIFICATES

- FSC® certified (FSC-C022653)
- PEFC certified (PEFC/30-32-541)
- EN-71-part 3, Migration of certain elements (Toy Safety)
- Foodstuffs and Consumer Act (Food Safety)

SIZES

- Large sheets are available in any size from 400 x 500 mm (LG) to 1600 x 1600 mm (LG)
- Rotary cut sizes are available in any size from 100 x 150 mm (LG) to 680 x 1370 mm (LG)
- Other large sheet sizes and die-cut sizes available on request