



ESKA JEANS

Eco-responsible and 100% biodegradable

**ESKA JEANS, our new innovative and eco-friendly solid board,
made from recycled jeans fibres.**

**It is unique and customizable due to potential variations in the supply
that result in infinite combinations of colours and textures.**

It lays flat and stays flat.

ESKA JEANS pushes boundaries and is extremely suitable for the luxury industry.

TECHNICAL PROPERTIES (INDICATION)

CALIPER* According to ISO 534	GRAMMAGE According to ISO 536	DYNAMIC STIFFNESS According to ISO 5629		BURSTING STRENGTH According to ISO 2759		COBB60 According to ISO 535	
mm	g/m ²	MD mNm	CD mNm	top kPa	bottom kPa	max top g/m ² /60sec	max bottom g/m ² /60sec
1.50	1020	820	435	1145	1145	50	50
2.00	1320	1780	975	1345	1345	50	50

* Other calipers available on request.

	SPECIFICATIONS	UNITS	TOLERANCES		TEST METHODS
JEANS FIBER CONTENT	min 15	%			
CALIPER	See above	mm	< 1.5 mm ≥ 1.5 mm	± 0.05 mm (pallet average) ± 3% (pallet average)	ISO 534
SIZE		mm	Sheets Rotary cut Die cut	± 1 mm ± 0.25 mm ± 0.20 mm	
FLATNESS	0	%	Convex Concave S-shape	CD max. 1.5% MD max. 1.0% CD max. 1.0% MD max. 1.0% CD - sheets < 1 m. max. 3 mm - sheets ≥ 1 m. max. 5 mm MD max. 3 mm	Eska
MOISTURE CONTENT	8.0% abs	%	-1.5% / +1.0%	(pallet average)	ISO 287

PRODUCT CERTIFICATES

- FSC® certified (FSC-C022653)
- PEFC certified (PEFC/30-32-541)
- EN-71-part 3, Migration of certain elements (Toy Safety)
- Foodstuffs and Consumer Act (Food Safety)

SIZES

- Sheet sizes on request
- Available sizes 890 x 1190 mm (LG)